

## Jedamid 190G43L NC010

Polyamide 66, Glass Filled, Natural Color

### General Information

#### Product Description

Jedamid 190G43L is fiberglass reinforced, polyamide 66.

#### General

Material Status:	• Commercial: Active	
Regional Availability:	• North America	
Filler/Reinforcement:	• Glass Fiber	43% filler by weight
Additive:	• Internal Lubrication	
Recycled Content:	• No	
Features:	• Strength and Stiffness	
Appearance:	• Natural Color	
Form:	• Pellet	
Processing Method:	• Injection Molding	

### Properties

Physical	Typical Value, DAM	Typical Value, Conditioned	Test Method
Density/Specific Gravity	1.49 g/cm <sup>3</sup>		ASTM D792
Molding Shrinkage –			ASTM D955
Flow	0.3 %		
Across Flow	1.0 %		
<b>Mechanical</b>			
Tensile Modulus, psi	2,000,000	1,600,000	ASTM D638
Tensile Strength (Yield), psi	32,600	23,200	ASTM D638
Tensile Elongation (Break),%	3.0	4.0	
Flexural Strength (Yield), psi	49,300	37,700	ASTM D638
Flexural Modulus, psi	1,740,000	1,310,000	ASTM D790
<b>Impact</b>			
Notched Izod Impact Strength, ft-lb/in			ASTM D256
-40°F (-40°C)	2.00	2.00	
73°F (23°C)	2.60	2.92	
<b>Thermal</b>			
Deflection Temperature Under Load			
264 psi (1.8 MPa), Unannealed, 0.125 in	491 °F		ASTM D648
Peak Melting Temperature	505 °F		ASTM D3418

### Processing Information

#### Injection



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Drying Temperature, °F	180
Drying Time, hr	2-4
Suggested Max Moisture, %	<0.20
Processing Melt Temperature, °F	545 to 581
Melt Temperature, Optimum, °F	563
Mold Temperature, °F	158 to 248 °F
Mold Temperature, Optimum, °F	212 °F
Back pressure	As low as possible
Hold Pressure Time	3.0 sec/mm
Screw Tangential Speed	<472 in/min

Mechanical properties measured at 23°C (73°F)

Contact JEDA Polymers, LLC for MSDS, general guidelines and/or additional information about ventilation, handling, purging, drying, etc.

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